

Work Order ID 127555 - 2

December-17-14 1:37:43 PM

127555

Page 1

Item ID: D350-578-011

Accept

N900040100

Setup Start *NS1*

Revision ID:

Item Name: Bearpaw Installation

Stop *NS2*

Start Date: 12/22/14 Start Qty: 2.00

2

Cust Item ID:

Required Date: 1/05/15 Req'd Qty: 2.00

2

Customer:

Reference:

Approvals: Process Plan: MLJ Date: 12-12-22 Tooling:

Run Start *NR1*

QC: Date: SPC (Y/N):

Stop *NR2*

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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Draw Nbr	Revision Nbr
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D350-578	G
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100	Document Control	0.00							
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100

DC

Doc.Control -USB or Paperwork

DOCUMENT CONTROL

Memo 4/10 0.00

Photocopy bluefile and create labels per PPP D350-578-011 CHG005

JAN 27 2015

DAS
05
9-89

160

Pick Kit

0.00

160

Packaging

Packaging

Memo 0.00

2x

DAS
28
9-89

JAN 28 2015

DAS
46
9-89

170

QC4- 100% Inspect kits for completeness

0.00

170

QC

Quality Control

Memo 0.00

JAN 27 2015

DAS
05
9-89

Work Order ID 127555***127555***

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December-17-14 1:37:43 PM

Item ID: D350-578-011

Accept

N900040100Setup Start ***NS1***

Revision ID:

Stop ***NS2***

Item Name: Bearpaw Installation

Start Date: 12/22/14 Start Qty: 2.00

2

Cust Item ID:

Required Date: 1/05/15 Req'd Qty: 2.00

2

Customer:

Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____
QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Run Start ***NR1***
Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
180	Packaging	0.00				1			
180									
Packaging	Memo	0.00							
Packaging	Identify and pack for shipping as per PPP D350-578-011 Location: <u>Ship</u>								
190	QC21- Final Inspection - Work Order Release	0.00							
190									
QC	Memo	0.00							
Quality Control									

JAN 27 2015

15/1/27
mf
15-1-27

Picklist Print

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Page 1

Work Order ID: 127555

127555

Parent Item: D350-578-011

D350-578-011

Parent Item Name: Bearpaw Installation

Start Date: 12/22/14

Required Date: 1/05/15

Start Qty: 2.00

Required Qty: 2.00

Comments:

IPP Rev:A New Issue 07-01-02 JLM

IPP Rev:B 08-01-09 Added Step 2 JLM Verified By:EC

IPP Rev:C 08-10-15 New Manufacturing Method JLM Verified By:EC

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
D2182B *D2182B* Seal(\$Per Foot)		Manufactured	No			160	f	171.0000	2.5	5	DAS 28 9-89	JAN 2 1 2015	
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				ST411		171							
				115189		171				5			
D2274 *D2274* Radius Block		Manufactured	No			160	Each	524.0000	12	24			
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				FG		12							
				86855		12							
				ST012a		512							
				121589		299				24			
				124363		213							
D2529 *D2529* Washer		Manufactured	No			160	Each	191.0000	12	24			
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				ST007		191							
				119633		191							

Picklist Print

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Work Order ID: 127555

127555

Parent Item: D350-578-011

D350-578-011

Parent Item Name: Bearpaw Installation

Start Date: 12/22/14

Required Date: 1/05/15

Start Qty: 2.00

Required Qty: 2.00

D2438 Manufactured No 160 Each 44.0000 6 12

D2438

Clamp

**

DAS

28

9-89

JAN 21 2015

DAS

46

9-89

Location

Loc Qty

Loc Code

ST542

44

124377

44

127588

D2432 Manufactured No 160 Each 0.0000 2 4

D2432

Bearpaw 19" X 24"

AN4-17A

**

128132 x 2?

DAS

46

9-89

Manufactured No

160 Each

0.0000

2

4

AN4-17A

Bolt

**

DAS

28

9-89

Location

Loc Qty

Loc Code

ST343

75

M128813

12

M129909

63

131139

DAS

46

9-89

NAS1149D0463J Purchased No 160 Each 6,559.000 24 48

NAS1149D0463J

WASHER

**

DAS

28

9-89

Location

Loc Qty

Loc Code

CA

397

M129682

397

GA

408

M129390

408

ST260a

1155

M129390

1155

ST269

4599

M129390

12

M130799

4587

48

DAS

46

9-89

34
886

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Picklist Print

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Work Order ID: 127555

127555

Parent Item: D350-578-011

D350-578-011

Parent Item Name: Bearpaw Installation

Start Date: 12/22/14

Required Date: 1/05/15

Start Qty: 2.00

Required Qty: 2.00

MS21042L4

Purchased

No

160

Each

3,672.000

12

24

MS21042L4

Locknut

**

DAS

28

9-89

JAN 21 2015

DAS
86
9-89

DAS
86
9-89

Location

Loc Qty

Loc Code

FP001

42

m124231

42

GA

704

m127813

704

ST260a

2000

m130799

2000

ST305

926

426

426

m130922

500

DAS
46
7-89

5.0 PARTS LIST

DAS
03
9-89

Qty -011	Qty -013	Qty -015	Qty -017	Qty -021	Qty -031	Part Number	Description
X						D350-578-011	BEARPAW INSTALLATION
	X					D350-578-013	BEARPAW INSTALLATION
		X				D350-578-015	BEARPAW INSTALLATION
			X			D350-578-017	BEARPAW INSTALLATION
				X		D350-578-021	BEARPAW INSTALLATION
					X	D350-578-031	WEARPLATE KIT
6	6			6		D2182B050	Rubber Cushion
12	12	12	12	12		D2274	Radius Block
12	12	12	12	12		D2529	Washer
6	6			6		D2438	Clamp
2						D2432F	Bearpaw
		2				D2432-3	Bearpaw
				2		D2672F	Bearpaw
					2	D3859-041	Wearplate
		6	6			D4011-1	Clamp
		6	6			D4012-1	Cushion
	2					D4297-1	Bearpaw
			2			D4297-3	Bearpaw
12	12			12	12	AN4-17A	Bolt
	12	12	12			AN4-20A	Bolt
24	12	12	12	24	12	NAS1149D0463J	Washer
12	12	12	12	12	12	MS21042L4	Nut (or MS21042-4)

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Revision: G

Date: 13.06.21

Work Order ID 127555

127555

December-17-14 1:37:43 PM

Page 1

Item ID: D350-578-011

Accept

N900040100

Setup Start *NS1*

Revision ID:

Stop *NS2*

Item Name: Bearpaw Installation

Start Date: 12/22/14 Start Qty: 2.00 *2*

Cust Item ID:

Required Date: 1/05/15 Req'd Qty: 2.00 *2*

Customer:

Reference:

Approvals: Process Plan: MLJ Date: 14-12-22 Tooling: _____ Date: _____
QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Run Start *NR1*

Stop *NR2*

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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Draw Nbr	Revision Nbr
D350-578	G

100	Document Control	0.00
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100

DC

Doc.Control -USB or Paperwork

DOCUMENT CONTROL

Memo M.L.D. 0.00

Photocopy bluefile and create labels per PPP D350-578-011 CHG005

MLJ 15-01-21

C

160	Pick Kit	0.00
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160

Packaging

Packaging

Memo 0.00

2x DAB 28 9-29 JAN 20 2015

170	QC4- 100% Inspect kits for completeness	0.00
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170

QC

Quality Control

Memo 0.00

